

NORSTAB[®] **6615**

DESCRIPTION

NORSTAB[®] 6615 is a CaZn-based stabilizer designed for FDA-regulated clear plasticized PVC. It is used for clear tubing, calendared film and extruded products where good initial color and long life are required. The use of epoxidized soybean oil is recommended, which will extend the color hold and overall stabilization life.

TYPICAL PROPERTIES

Ca, %	2.4
Zn, %	2.2

USAGE LEVEL RECOMMENDATION

1.0 – 1.5 phr

Epoxidized soybean oil 2 – 5 phr

FDA

NORSTAB[®] 6615 is permitted in PVC at a use level up to 2 phr by CFR Title 21, 178.2010. The food contact article is allowed to contact all food types in table 1 of 176.170 (c), except those containing more than 15 percent alcohol, under conditions of use B, C, D, E, F, and G, and H described in table 2 of 176.170 (c).

ADDITIONAL INFORMATION

- Other – See SDS for NORSTAB® 6615 for additional health, safety, and environmental information.
- Packaging – NORSTAB® stabilizers are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.