

NORAC[®] **EL-33**

DESCRIPTION

NORAC[®] EL-33 is an internal/external ester lubricant used to improve melt flow and metal release in rigid PVC products. It is also used as a lubricant for polycarbonate processing to improve flow properties.

TYPICAL PROPERTIES

Appearance	Off-white powder or beads
Saponification value	105 – 115
Moisture	0.6 max
Drop point	50 – 58° C

APPLICATIONS

- RPVC profiles, fittings, sheets, foam
- Allows for a wider process window
- Polycarbonate processing

USAGE LEVEL RECOMMENDATION

0.5 – 1.5 phr

ADDITIONAL INFORMATION

- Other – See SDS for NORAC® EL-33 for additional health, safety, and environmental information.
- Packaging – NORAC® EL and XL lubricants are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.