

## **NORAC<sup>®</sup>** **EL-15**

### **DESCRIPTION**

NORAC<sup>®</sup> EL-15 is an ester used as a highly compatible internal lubricant with good release and flow properties for rigid and semi-rigid PVC transparent applications. It works well in PVC water bottles where low blush is desired.

### **TYPICAL PROPERTIES**

Appearance	Off-white powder or beads
Specific gravity 25° C	0.93
Saponification value	177 – 182
Acid value	3 max
Drop point	84 – 90° C

### **APPLICATIONS**

- RPVC injection molding, profiles, extruded and calendared sheets, clear bottles
- FDA 21 CFR
- Low-blush PVC water bottles

### **USAGE LEVEL RECOMMENDATION**

0.75 – 1.5 phr

## ADDITIONAL INFORMATION

- Other – See SDS for NORAC® EL-15 for additional health, safety, and environmental information.
- Packaging – NORAC® EL and XL lubricants are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.