

NORAC[®] **EL-11**

DESCRIPTION

NORAC[®] EL-11 is an ester used as an intermediate lubricant for rigid and semi-rigid PVC products.

TYPICAL PROPERTIES

Appearance	Off-white powder or beads
Melting point	52 – 62° C
Acid Value	4 max

APPLICATIONS

- RPVC profiles and foam sheets, extruded and calendared sheet, injection molding
- Internal/external functionality
- Improves flow and release properties

USAGE LEVEL RECOMMENDATION

0.5 – 1.5 phr

ADDITIONAL INFORMATION

- Other – See SDS for NORAC® EL-11 for additional health, safety, and environmental information.
- Packaging – NORAC® EL and XL lubricants are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.