

## **NORAC<sup>®</sup>** **EL-10**

### **DESCRIPTION**

NORAC<sup>®</sup> EL-10 is an ester used as a highly compatible and efficient all-purpose internal lubricant for rigid PVC products.

### **TYPICAL PROPERTIES**

Appearance	Off-white powder or beads
Hydroxyl value	15 max
Melting point	60 – 70° C
Acid Value	3 max

### **APPLICATIONS**

- NORAC<sup>®</sup> EL-10 can be used for RPVC injection molding; extruded, calendared and foamed profiles and sheets; clear and opaque bottles.
- Allows for better melt flow.

### **USAGE LEVEL RECOMMENDATION**

0.5 – 1.5 phr

### **FDA**

175.105, 175.320

## ADDITIONAL INFORMATION

- Other – See SDS for NORAC® EL-1 for additional health, safety, and environmental information.
- Packaging – NORAC® EL and XL lubricants are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.