



NORAC® EL-10

DESCRIPTION

NORAC® EL-10 is an ester used as a highly compatible and efficient all-purpose internal lubricant for rigid PVC products.

TYPICAL PROPERTIES

Appearance Off-white powder or beads

Hydroxyl value 15 max

Melting point $60 - 70^{\circ}$ C

Acid Value 3 max

APPLICATIONS

- NORAC® EL-10 can be used for RPVC injection molding; extruded, calendared and foamed profiles and sheets; clear and opaque bottles.
- · Allows for better melt flow.

USAGE LEVEL RECOMMENDATION

0.5 - 1.5 phr

FDA

175.105, 175.320

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NORAC® EL-10 TECHNICAL DATA SHEET

Product Bulletin: 1/28/18

ADDITIONAL INFORMATION

Other – See SDS for NORAC® EL-1 for additional health, safety, and environmental information.

Packaging – NORAC® EL and XL lubricants are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.

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